

Ship 27 Aug

## Work Order ID 120319

Wednesday, June 04, 2014 3:01:54 PM

\*120319\*

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Item ID: D412-724-044

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Head Rest Assy, RH

Start Date: 6/04/14 Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 6/04/14 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 14-06-06 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

Document Control

0.00

\*100\*

DC

DOCUMENT CONTROL

Memo

0.00

Doc.Control -USB or Paperwork

If D412-724-044 is a W/O on it's own, Photocopy bluefile and create labels per  
PPP D412-724-044 CHG001DAS  
38  
9-89

14-8-27

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

DAS  
28  
9-89

AUG 25 2014

DAS  
06  
9-89

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

DAS  
38  
9-89

14-8-27

# Picklist Print

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Work Order ID: 120319

Parent Item: D412-724-044

Parent Item Name: Head Rest Assy, RH

\*120319\*

\*D412-724-044\*

Start Date: 6/04/14

Required Date: 6/04/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A04.09.08New IssueKJ/JLM

| Component Item ID/<br>Item Name           | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand  | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued    | Status            |
|-------------------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|-----------------|-------------|--------------|---------------|-------------------|-------------------|
| AN525-10R6<br>*AN525-10R6*<br>Screw       |                        | Purchased     | No          |                     |                  | 120             | Each               | 92.0000         | 4           | 8            |               | DAS<br>28<br>9-89 | AUG 25 2014       |
|                                           |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                   |                   |
|                                           |                        |               |             | ST344               |                  | 92              |                    |                 |             | 129507 X4    |               |                   | DAS<br>06<br>9-89 |
|                                           |                        |               |             | M127743             |                  | 92              |                    |                 |             |              |               |                   |                   |
| D3303-041<br>*D3303-041*<br>Head Rest     |                        | Manufactured  | No          |                     |                  | 120             | Each               | 1.0000          | 1           | 7            |               | DAS<br>28<br>9-89 | DAS<br>06<br>9-89 |
|                                           |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                   |                   |
|                                           |                        |               |             | ST185               |                  | 1               |                    |                 |             | 117035       |               |                   |                   |
|                                           |                        |               |             | 104304              |                  | 1               |                    |                 |             |              |               |                   |                   |
| D3304-044<br>*D3304-044*<br>Tube Assembly |                        | Manufactured  | No          |                     |                  | 120             | Each               | 2.0000          | 1           | 7            |               | DAS<br>28<br>9-89 | DAS<br>06<br>9-89 |
|                                           |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                   |                   |
|                                           |                        |               |             | ST186               |                  | 2               |                    |                 |             |              |               |                   |                   |
|                                           |                        |               |             | 104478              |                  | 1               |                    |                 |             |              |               |                   |                   |
|                                           |                        |               |             | 54443               |                  | 1               |                    |                 |             |              |               |                   |                   |

**REFERENCE ONLY****3.0 INSTALLATION PROCEDURE****To install a Dart Head Rest Assembly:**

- 3.1 If installed, remove the existing Head Rest Assembly by pulling the quick release pin that attaches it to the seat. Make note of the installation position: (if applicable).
- 3.2 Inspect the seat for damage in the vicinity of the Head Rest Assembly. Consult the Aircraft Maintenance Manual for disposition if damage is observed.
- 3.3 If only replacing the Head Rest with the equivalent Dart D3303-041 Head Rest, separate the existing Head Rest from the existing Tube Assembly by undoing 4 screws. Re-assemble D3303-041 Head Rest with existing Tube Assembly by installing 4 screws and tightening to 15-25 in lb.
- 3.4 If only replacing the Tube Assembly with a Dart D3304-041/-043/-044 Tube Assembly, separate the existing Head Rest from the existing Tube Assembly by undoing 4 screws. Re-assemble existing Head Rest with Dart D3304-041/-043/-044 Tube Assembly by installing 4 screws and tightening to 15-25 in lb.
- 3.5 Slide the new or modified Head Rest Assembly into the seat tube and lock in place at the same location that the old Head Rest Assembly was installed (if applicable) using the quick release pin. Ensure pin is properly engaged.

**4.0 WEIGHT AND BALANCE**

There is negligible weight change associated with the installation of the Dart Head Rests.

**5.0 PARTS LIST**

| QTY<br>-011 | QTY<br>-041 | QTY<br>-043 | QTY<br>-044 | Part Number  | Description                                     |
|-------------|-------------|-------------|-------------|--------------|-------------------------------------------------|
| X           |             |             |             | D412-724-011 | Dart Replacement Head Rest Kit, for 205/212/412 |
| 2           | X           |             |             | D412-724-041 | Head Rest Assembly, Center                      |
| 1           |             | X           |             | D412-724-043 | Head Rest Assembly, LH                          |
| 1           |             |             | X           | D412-724-044 | Head Rest Assembly, RH                          |
|             | 1           | 1           | 1           | D3303-041    | Head Rest                                       |
|             | 1           |             |             | D3304-041    | Tube Assembly                                   |
|             |             | 1           |             | D3304-043    | Tube Assembly                                   |
|             |             |             | 1           | D3304-044    | Tube Assembly                                   |
|             | 4           | 4           | 4           | AN525-10R6   | Screw                                           |

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Revision: **A**

Date: 04.08.19